# DATASHEET

## CODE: ETG8060

NAME: PE Film Clear Gloss SA

## **Description**:

The clear PE face film is surface corona treatment for traditional printing like flexo / screen printing etc. The emulsion acrylic glue is good for general application includes label for beauty, home & personal care products, beverage, logistics. PE label is especially suitable for squeezable bottles and other flexible containers due to its flexibility.

## PROPERTY

| PARAMETER    |   | VALUE  |  |  |  |
|--------------|---|--|--|--|--|
| Face stock   | Type/ Materials                                 | Clear gloss PE with surface corona treatment |  |  |  |
|              | Caliper(um/gram) ISO536/534                     | 80um ±4%                                     |  |  |  |
|              | Finish (gloss level @600)                       | ≥90  |  |  |  |
|              | Whiteness (%) ISO 2470                          | -  |  |  |  |
| Adhesive     | Type/ Materials                                 | Emulsion Acrylic                             |  |  |  |
|              | Caliper /um                                     | 19±1   |  |  |  |
|              | Initial Loop Tac (N/in) FTM-9 Glass             | ≥ 9  |  |  |  |
|              | 90°Peel adhesion (N/in) FTM-2 St.               | ≥ 6  |  |  |  |
|              | Holding time 9.8N/in <sup>2</sup> (hours) FTM-3 | ≥15  |  |  |  |
|              | Min. Applying Temp. (°C)                        | 5  |  |  |  |
|              | Service Temp. (°C)                              | -20 to 80                                    |  |  |  |
| Liner        | Type/ Materials                                 | White glassine paper                         |  |  |  |
|              | Caliper(um/gram) ISO536/534                     | 52/58 ±4%                                    |  |  |  |
|              | Release Force (gf)                              | 15 to 35                                     |  |  |  |
| Regular size | Width /m  | 1.53   |  |  |  |
|              | Length /m                                       | 6000   |  |  |  |
| Storage      | Under Temp. 23±2°C, humidity 50±5%              | 24 Months from the date of manufacture       |  |  |  |

## PRINTING

Flexo Letter

| press | Offset | Screen off | Thermal<br>Transfer | Direct<br>Thermal | UV Inkjet | Laser Jet/<br>Dry Toner | HP Indigo | Aqueous<br>Inkjet |
|-------|--------|------------|---------------------|-------------------|-----------|-------------------------|-----------|-------------------|
| Ŷ     | Y      | Ŷ          |                     |                   |           | Y*1                     | γ*²       |                   |

Y: works good

Y\*1 need test

 $Y^{\ast 2} Works on Roll to Roll Indigomachine with pre-coating device$ 

NOTE: All values shown are for reference only. The mentioned data are average of test results and should not be used for the purpose of lawsuit or warranty.